



STANDARD-KNAPP ORBITRON TRAY PACKER

This rendering is for descriptive purposes only.
Actual machine size will vary with product size.

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LTR	DESCRIPTION	ECN #	BY	DATE
	REVISIONS			

MATERIAL & FINISHED SIZE	COMPONENT PART	TITLE STANDARD-KNAPP ORBITRON TRAY PACKER	DRAWN BY O.S.	DATE 8/31/04
TREATMENT	FINISHED PART			
MARK PART NO. AT LOCATION: <input checked="" type="checkbox"/>			APPROVED BY O.S.	DATE 8/31/04
FINISH & TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL DIMENSIONS +/- .005 THREADS CLASS 2 FIT FRACTIONAL DIMENSIONS +/- 1/64 ANGLES +/- 1 DEGREE UNFINISHED SURFACES +/- 1/16 MACHINED FINISHES 125 MICRO IN.				

THIS TOLERANCE BLOCK SUPERSEDES ALL OTHERS SHOWN UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES			
INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5-1994	PARALLELISM +/- 0.015 IN PER FT	ALL BENDS: 90 DEGREES	BREAK ALL EDGES 0.005 / 0.030
TOLERANCES ARE	STRAIGHTNESS +/- 0.015 IN PER FT	ALL INSIDE RADI TO BE 1.5 TIMES MATERIAL THICKNESS	THREADS (CLASS 2 FIT)
X .XXX +/- 0.005	PERPENDICULARITY +/- 0.005 IN PER IN	STAINLESS STEEL SHEET METAL FINISH - TIMESAVE 100 GRIT	
X .XX +/- 0.015	CONCENTRICITY 0.010		
FRACTIONAL DIMENSIONS +/- 1/64			DO NOT SCALE DRAWING