



**STANDARD-KNAPP
ORBITRON TRAY PACKER**

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LTR	DESCRIPTION	ECN #	BY	DATE
	REVISIONS			

MATERIAL & FINISHED SIZE	COMPONENT PART	TITLE STANDARD-KNAPP ORBITRON TRAY PACKER	<small>DRAWN BY</small> O.S.	<small>DATE</small> 8/31/04
TREATMENT	FINISHED PART			
	MARK PART NO. AT LOCATION		<small>APPROVED BY</small> O.S.	<small>DATE</small> 8/31/04
<small>FINISH & TOLERANCES UNLESS OTHERWISE SPECIFIED</small> DECIMAL DIMENSIONS +/- .005 THREADS CLASS 2 FIT FRACTIONAL DIMENSIONS +/- 1/64 ANGLES +/- 1 DEGREE UNFINISHED SURFACES +/- 1/16 MACHINED FINISHES 125 MICRO IN.				

INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5-1994		TOLERANCES ARE		PARALLELISM		STRAIGHTNESS		PERPENDICULARITY		CONCENTRICITY		BREAK ALL EDGES		THREADS	
X .XXX	+/- 0.005	±	0.015	IN	PER	FT	±	0.015	IN	PER	FT	±	0.005	0.005 / 0.030	CLASS 2 FIT
X .XX	+/- 0.015	±	0.015	IN	PER	FT	±	0.005	IN	PER	IN	±	0.010	0.010	CLASS 2 FIT
THIS TOLERANCE BLOCK SUPERSEDES ALL OTHERS SHOWN UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <small>THE FOLLOWING APPLY - UNLESS OTHERWISE SPECIFIED</small> ALL BENDS 90 DEGREES ALL INSIDE RADI TO BE 1.5 TIMES MATERIAL THICKNESS STAINLESS STEEL SHEET METAL FINISH - TIME SAVE 100 GRIT															

DO NOT SCALE DRAWING