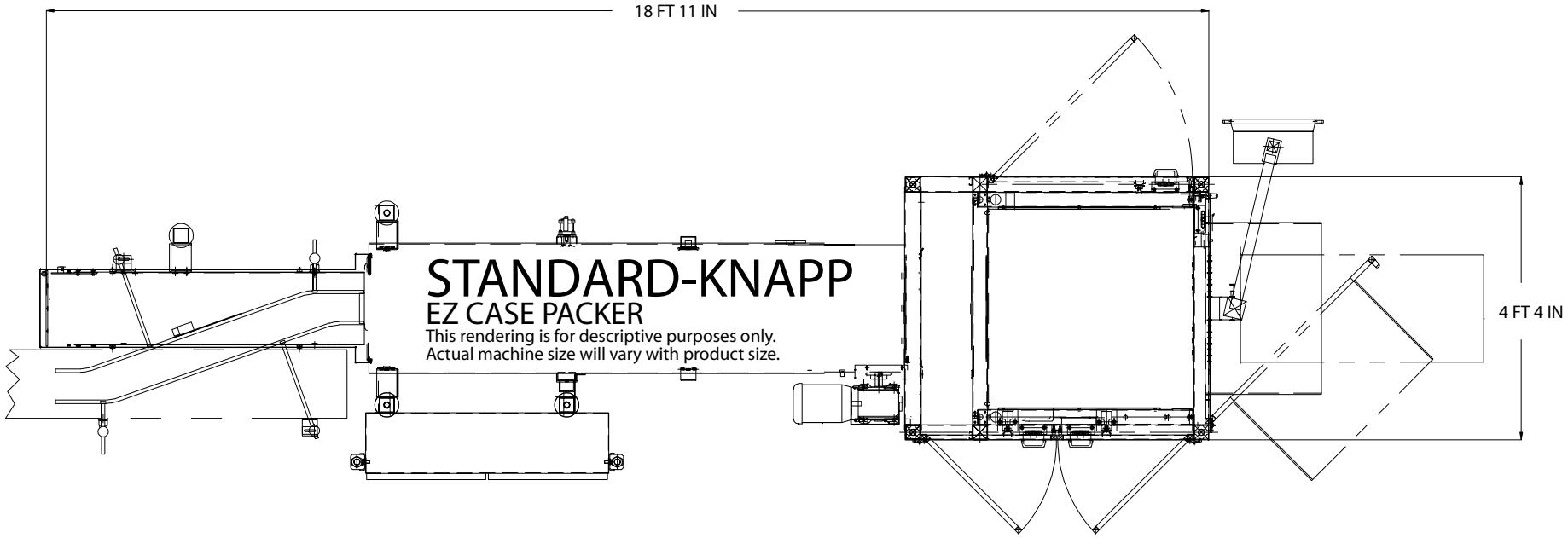

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THE FOLLOWING APPLY - UNLESS OTHERWISE SPECIFIED

INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5-1994

TOLERANCES ARE

X.XX	+/- 0.030
X.XX	+/- 0.010
PARALLELISM	+/- 0.010 IN PER FT
STRAIGHTNESS	+/- 0.010 IN PER FT
PERPENDICULARITY	+/- 0.030 IN PER IN
ANGLES	+/- 1.0 DEGREE
CONCENTRICITY	0.010

ALL DIMENSIONS ARE IN INCHES
BREAK SHARP EDGES .010-.030
THREADS (CLASS 2 STFIT)
STAINLESS STEEL SHEET METAL 1.5mm
TIMESAVE 100 GRIT
ALL BENDS INTERGERED
ALL INSIDE RADII TO BE 1.5 TIMES MATERIAL THICKNESS
ALL MACHINED SURFACES - FINISH 125 uin

DO NOT SCALE DRAWING

APPROVALS	DATE
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TREATMENT
FINISH
MATERIAL

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