

CHAIN CARTRIDGE - Adjustment Tool

UPGRADE FOR:
357 Orbitron
Part # - 357E90285

Benefits

- Lightweight Aluminum Housing
- Little Backlash/Precision Adjustment
- Rapid Engagement Points
- Eliminates Sloppy Chain Network
- Quick Conversion for Older Closed Top Machines

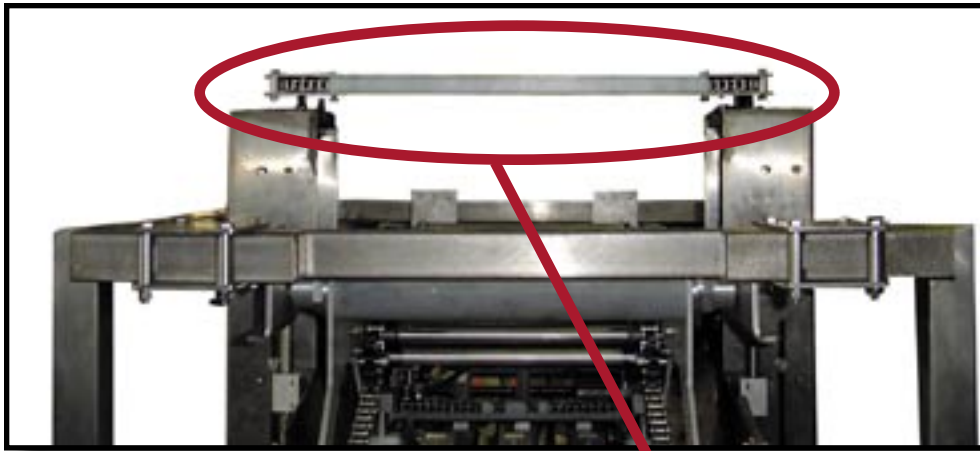


Figure 1.1 - Chain Cartridge Installed on Machine



Figure 1.2 - Close-up of Chain Cartridge

Included with Chain Turner

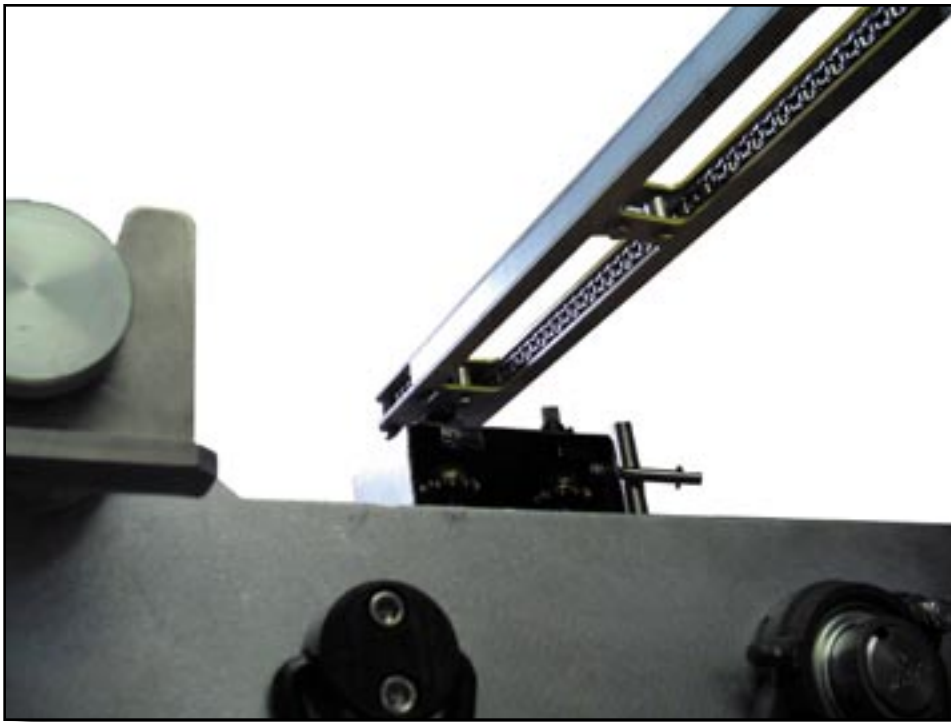
- Two Extended Bullet Nose 5/8" Square Adapters
- Two Replacement Thrust Bearings

Call the Standard-Knapp Sales Department at
1-800-628-9565 ext. 239 for ordering information.

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Removal Instructions for Chain Network Installations (Existing Open Top Machines):

1. Remove chain and sprocket brackets; discard.
2. With Raudatiller in place, position torpedo level on drive shaft.
3. Turn one end of an adjustment point until drive shaft is level.
4. Verify that both square adapters are facing the same direction.
5. Loosen both lead screw mounting block (secured by four 1/4 hex bolts).
6. Slide Chain Cartridge in place.
7. Tighten both mounting blocks from step 5.
8. Recheck tool fit in position, if required repeat steps 5-7 until fit is free from binding; tool should remove and engage freely.



<u>SPECIFICATIONS</u>
<u>SPEED:</u> No Limits
<u>PRODUCT RANGE:</u> Unchanged
<u>AIR:</u> None required
<u>CONTROLS:</u> None required
<u>POWER:</u> None required
<u>CONSTRUCTION:</u> Aluminum
<u>ESTIMATED WEIGHT:</u> 7.5 lbs.

Figure 2.1- Chain Cartridge installed on machine

For further information or to schedule a Standard-Knapp Service Engineer to install this upgrade at your facility,

Contact our service department at:

1-800-628-9565