



# APPROVAL DRAWING

APPROVED  
 APPROVED AS NOTED (MARK CHANGES ON DRAWING)  
 SIGNATURE:

THE DENNIS GROUP C/O DIAGEO  
 LOUISVILLE, KY 40216  
 PO# 4076.4000-0200  
 MODEL#: 646  
 SERIAL#: 111

<p>THE FOLLOWING APPLY - UNLESS OTHERWISE SPECIFIED</p> <p>PER ASME Y14.5-1994  <b>TOLERANCES</b>        FRACTIONS ±0.005        DECIMALS ±0.010        ANGLES ±1.0 DEGREE        CONCENTRICITY 0.010</p>		<p>ALL DIMENSIONS ARE IN INCHES        BREAK ALL EDGES 0.005 / 0.030        THREADS (CLASS 2 FTT)        STAINLESS STEEL SHEET METAL FINISH -        TIME SAVE 100 GRIT        ALL BLENDS 90 DEGREES        ALL INSIDE RADI TO BE 1.5 TIMES MATERIAL THICKNESS        ALL MACHINED SURFACES - FINISH 125 μm        DO NOT SCALE DRAWING</p>		<p>TITLE  <b>646 UNCASER</b></p>	
<p>TREATMENT</p>		<p>APPROVALS</p>		<p>DATE</p>	
<p>FINISH</p>		<p>APPROVALS</p>		<p>DATE</p>	
<p>MATERIAL</p>		<p>APPROVALS</p>		<p>DATE</p>	
<p>of Standard-Knapp and will be returned to Standard-Knapp upon request.</p>		<p>APPROVALS</p>		<p>DATE</p>	
<p>SIZE        D</p>		<p>SCALE        3/4"=1'0"</p>		<p>REV.</p>	
<p>SHEET 1 Of 1</p>		<p>SHEET 1 Of 1</p>		<p>SHEET 1 Of 1</p>	