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MATERIAL & FINISHED SIZE	COMPONENT PART	STANDARD-KNAPP TANDEM VERSATRON
TREATMENT	FINISHED PART	
	MARK PART NO. AT LOCATION	DRAWN BY
FINISH & TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVED BY
DECIMAL DIMENSIONS +/- .005	THREADS CLASS 2 FIT	
FRACTIONAL DIMENSIONS +/- 1/64	ANGLES +/- 1 DEGREE	
UNFINISHED SURFACES +/- 1/16	MACHINED FINISHES 125 MICRO IN.	